SAFETY DATA SHEET

1. Identification

Product identifier
Heavy Duty Scale Remover

Other means of identification
None.

Recommended use
ALL PROPER AND LEGAL PURPOSES

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
Company name
Horizon Chemical Co., Inc.
Address
2125 Energy Park Drive
St. Paul, MN 55108
Telephone
651-917-3075
E-mail
Not available.
Emergency phone number
1-800-535-5053 INFOTRACK

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Acute toxicity, oral Category 4
Skin corrosion/irritation Category 1A
Serious eye damage/eye irritation Category 1

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Signal word
Danger

Hazard statement
Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage.

Precautionary statement

Prevention
Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. Wear protective gloves/protective clothing/eye protection/face protection.

Response
If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.

Storage
Store locked up.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
None.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID</td>
<td></td>
<td>7647-01-0</td>
<td>8.6</td>
</tr>
<tr>
<td>PHOSPHORIC ACID</td>
<td></td>
<td>7664-38-2</td>
<td>8.2</td>
</tr>
<tr>
<td>ISOPROPYL ALCOHOL</td>
<td></td>
<td>67-63-0</td>
<td>*</td>
</tr>
<tr>
<td>WATER</td>
<td></td>
<td>7732-18-5</td>
<td>*</td>
</tr>
<tr>
<td>OXALIC ACID</td>
<td></td>
<td>6153-56-6</td>
<td>*</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Ingestion
Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder, Carbon dioxide (C02).

Unsuitable extinguishing Media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up
Large Spills: stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage

Precautions for safe handling
Provide adequate ventilation. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID, (CAS 7647-01-0)</td>
<td>Ceiling</td>
<td>7 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 ppm</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID, (CAS 7647-01-0)</td>
<td>Ceiling</td>
<td>2 ppm</td>
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</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID, (CAS 7647-01-0)</td>
<td>Ceiling</td>
<td>7 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 ppm</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection
Hand protection
Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Liquid.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>COLORLESS</td>
</tr>
</tbody>
</table>

Odor
Pungent

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
Not available.

Evaporation rate
Not available.
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

| Flammability limit – lower (%) | Not available. |
| Flammability limit – upper (%) | Not available. |
| Explosive limit -lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |

Vapor pressure Not available.
Vapor density Not available.
Relative density Not available.

Solubility(ies)

| Solubility (water) | Not available. |

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information

| Density | Not available. |
| Explosive properties | Not explosive. |
| Oxidizing properties | Not oxidizing. |
| Percent volatile | Not available. |
| Specific gravity | Not available. |

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Amines.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

| Inhalation | May cause irritation to the respiratory system. Prolonged inhalation may be harmful. |
| Skin contact | Causes severe skin burns. |
| Eye contact | Causes serious eye damage. |
| Ingestion | Causes digestive tract burns. Harmful if swallowed. |

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID (CAS 7647-01-0)</td>
<td></td>
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</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>1449 mg/kg</td>
</tr>
</tbody>
</table>

Inhalation
LC50
Mouse  1108 ppm, 1 Hours
Rat  3124 ppm, 1 Hours

Oral
LD50
Rabbit  900 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation
Causes severe skin burns and eye damage.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitization
Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
This product is not expected to cause skin sensitization.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1 % are mutagenic or genotoxic.

Carcinogenicity
This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity
HYDROCHLORIC ACID (CAS 7647-01-0)  3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity-
- single exposure
Not classified.

Specific target organ toxicity-
- repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
Very toxic to aquatic life with long lasting effects.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID (CAS 7647-01-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Western mosquitofish (Gambusia affinis) 282 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. Dispose in accordance with all applicable regulations.

Local disposal regulations
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information

DOT

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN1760</th>
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<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Corrosive Liquid N.O.S., 8, (Contains Hydrochloric Acid)</td>
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<tr>
<td>Transport hazard class(es)</td>
<td>8</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>--</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
</tbody>
</table>

Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

ERG number: Not Available.

DOT information on packaging may be different from that listed.

15. Regulatory information

US federal regulations: This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
HYDROCHLORIC ACID (CAS 7647-01-0) Listed.

SARA 304 Emergency release notification
HYDROCHLORIC ACID (CAS 7647-01-0) 5000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard – Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>Reportable Quantity</th>
<th>Threshold planning quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID</td>
<td>7647-01-0</td>
<td>5000</td>
<td>500lbs</td>
</tr>
</tbody>
</table>

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROCHLORIC ACID</td>
<td>7647-01-0</td>
<td>31.5</td>
</tr>
</tbody>
</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
HYDROCHLORIC ACID (CAS 7647-01-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
HYDROCHLORIC ACID (CAS 7647-01-0)

Safe Drinking Water Act (SDWA)
Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and
Chemical Code Number
HYDROCHLORIC ACID (CAS 7647-01-0) 6545

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
HYDROCHLORIC ACID (CAS 7647-01-0) 20 %WV

DEA Exempt Chemical Mixtures Code Number
HYDROCHLORIC ACID (CAS 7647-01-0) 6545

US state regulations
US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
HYDROCHLORIC ACID (CAS 7647-01-0)

US. Massachusetts RTK - Substance List
HYDROCHLORIC ACID (CAS 7647-01-0)

US. New Jersey Worker and Community Right-to-Know Act
HYDROCHLORIC ACID (CAS 7647-01-0)

US. Pennsylvania Worker and Community Right-to-Know Law
HYDROCHLORIC ACID (CAS 7647-01-0)

US. Rhode Island RTK
HYDROCHLORIC ACID (CAS 7647-01-0)

US. California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain
any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (I ECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 09-30-2015
Revision date 09-30-2015

HMIS® ratings
Health: 3
Flammability: 0
Physical hazard: 0

NFPA ratings
Health: 3
Flammability: 0
Instability: 0

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