



## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

### Horizon Chemical Co Inc

Chemwatch Hazard Alert Code: 3

Chemwatch: 4068019

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Safety Data Sheet according to OSHA HazCom Standard (2024) requirements

S.GHS.USA.EN

## SECTION 1 Identification

### Product Identifier

Product name	Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	Isopropanol or Isopropyl alcohol
Chemical formula	Not Applicable
Other means of identification	Not Available

### Recommended use of the chemical and restrictions on use

Relevant identified uses	Use according to manufacturer's directions.
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### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Horizon Chemical Co Inc
Address	4444 Round Lake Rd W Arden Hills, MN 55112 United States
Telephone	651-917-3075
Fax	651-917-3087
Website	<a href="http://www.horizonpoolsupply.com">www.horizonpoolsupply.com</a>
Email	info@horizonpoolsupply.com

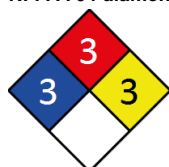
### Emergency phone number

Association / Organisation	Infotrack	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone number(s)	800-535-5053	+1 855-237-5573 (ID#: 4068019)
Other emergency telephone number(s)	855-237-5573	+61 3 9573 3188

## SECTION 2 Hazard(s) identification

### Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

## Classification

Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 2

## Label elements

## Hazard pictogram(s)



## Signal word

Danger

## Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.

## Hazard(s) not otherwise classified

Not Applicable

## Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.

## Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

## Precautionary statement(s) Storage

Continued...

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

## Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## SECTION 3 Composition / information on ingredients

## Substances

See section below for composition of Mixtures

## Mixtures

CAS No	%[weight]	Name
102-71-6	60-80	<u>triethanolamine</u>
67-63-0	10-30	<u>isopropanol</u>
Not Available	0.1-1	Ingredients determined not to be hazardous

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

## SECTION 4 First-aid measures

## Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ If liquid amines come in contact with the eyes, irrigate immediately and continuously with low pressure flowing water, preferably from an eye wash fountain, for 15 to 30 minutes.</li> <li>▶ For more effective flushing of the eyes, use the fingers to spread apart and hold open the eyelids. The eyes should then be "rolled" or moved in all directions.</li> <li>▶ Seek immediate medical attention, preferably from an ophthalmologist.</li> </ul>
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▶ Quickly remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ In case of major exposure to liquid amine, promptly remove any contaminated clothing, including rings, watches, and shoe, preferably under a safety shower.</li> <li>▶ Wash skin for 15 to 30 minutes with plenty of water and soap. Call a physician immediately.</li> <li>▶ Remove and dry-clean or launder clothing soaked or soiled with this material before reuse. Dry cleaning of contaminated clothing may be more effective than normal laundering.</li> <li>▶ Inform individuals responsible for cleaning of potential hazards associated with handling contaminated clothing.</li> <li>▶ Discard contaminated leather articles such as shoes, belts, and watchbands.</li> <li>▶ Note to Physician: Treat any skin burns as thermal burns. After decontamination, consider the use of cold packs and topical antibiotics.</li> </ul>
Inhalation	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul> <p>For amines:</p> <ul style="list-style-type: none"> <li>▶ All employees working in areas where contact with amine catalysts is possible should be thoroughly trained in the administration of appropriate first aid procedures.</li> <li>▶ Experience has demonstrated that prompt administration of such aid can minimize the effects of accidental exposure.</li> <li>▶ Promptly move the affected person away from the contaminated area to an area of fresh air.</li> <li>▶ Keep the affected person calm and warm, but not hot.</li> <li>▶ If breathing is difficult, oxygen may be administered by a qualified person.</li> <li>▶ If breathing stops, give artificial respiration. Call a physician at once.</li> </ul>
Ingestion	<ul style="list-style-type: none"> <li>▶ If swallowed do <b>NOT</b> induce vomiting.</li> </ul>

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**Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)**

- ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- ▶ Observe the patient carefully.
- ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- ▶ Seek medical advice.

**For amines:**

- ▶ If liquid amine are ingested, have the affected person drink several glasses of water or milk.
- ▶ Do not induce vomiting.
- ▶ Immediately transport to a medical facility and inform medical personnel about the nature of the exposure. The decision of whether to induce vomiting should be made by an attending physician.

**Most important symptoms and effects, both acute and delayed**

See Section 11

**Indication of any immediate medical attention and special treatment needed**

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

**INGESTION:**

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

**SKIN AND EYE:**

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

**For amines:**

- ▶ Certain amines may cause injury to the respiratory tract and lungs if aspirated. Also, such products may cause tissue destruction leading to stricture. If lavage is performed, endotracheal and/or esophagoscopy control is suggested.
- ▶ No specific antidote is known.
- ▶ Care should be supportive and treatment based on the judgment of the physician in response to the reaction of the patient.

Laboratory animal studies have shown that a few amines are suspected of causing depletion of certain white blood cells and their precursors in lymphoid tissue. These effects may be due to an immunosuppressive mechanism.

Some persons with hyperreactive airways (e.g., asthmatic persons) may experience wheezing attacks (bronchospasm) when exposed to airway irritants.

Lung injury may result following a single massive overexposure to high vapour concentrations or multiple exposures to lower concentrations of any pulmonary irritant material.

Health effects of amines, such as skin irritation and transient corneal edema ("blue haze," "halo effect," "glauropsia"), are best prevented by means of formal worker education, industrial hygiene monitoring, and exposure control methods. Persons who are highly sensitive to the triggering effect of non-specific irritants should not be assigned to jobs in which such agents are used, handled, or manufactured.

**Medical surveillance programs** should consist of a pre-placement evaluation to determine if workers or applicants have any impairments (e.g., hyperreactive airways or bronchial asthma) that would limit their fitness for work in jobs with potential for exposure to amines. A clinical baseline can be established at the time of this evaluation.

Periodic medical evaluations can have significant value in the early detection of disease and in providing an opportunity for health counseling.

Medical personnel conducting medical surveillance of individuals potentially exposed to polyurethane amine catalysts should consider the following:

- ▶ Health history, with emphasis on the respiratory system and history of infections
- ▶ Physical examination, with emphasis on the respiratory system and the lymphoreticular organs (lymph nodes, spleen, etc.)
- ▶ Lung function tests, pre- and post-bronchodilator if indicated
- ▶ Total and differential white blood cell count
- ▶ Serum protein electrophoresis

Persons who are concurrently exposed to isocyanates also should be kept under medical surveillance.

Pre-existing medical conditions generally aggravated by exposure include skin disorders and allergies, chronic respiratory disease (e.g. bronchitis, asthma, emphysema), liver disorders, kidney disease, and eye disease.

Broadly speaking, exposure to amines, as characterised by amine catalysts, may cause effects similar to those caused by exposure to ammonia. As such, amines should be considered potentially injurious to any tissue that is directly contacted.

Inhalation of aerosol mists or vapors, especially of heated product, can result in chemical pneumonitis, pulmonary edema, laryngeal edema, and delayed scarring of the airway or other affected organs. There is no specific treatment.

Clinical management is based upon supportive treatment, similar to that for thermal burns.

Persons with major skin contact should be maintained under medical observation for at least 24 hours due to the possibility of delayed reactions.

**Polyurethane Amine Catalysts: Guidelines for Safe Handling and Disposal Technical Bulletin June 2000**

Continued...

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

**Alliance for Polyurethanes Industry**

For acute or short term repeated exposures to isopropanol:

- Rapid onset respiratory depression and hypotension indicates serious ingestions that require careful cardiac and respiratory monitoring together with immediate intravenous access.
- Rapid absorption precludes the usefulness of emesis or lavage 2 hours post-ingestion. Activated charcoal and cathartics are not clinically useful. Ipecac is most useful when given 30 mins. post-ingestion.
- There are no antidotes.
- Management is supportive. Treat hypotension with fluids followed by vasopressors.
- Watch closely, within the first few hours for respiratory depression; follow arterial blood gases and tidal volumes.
- Ice water lavage and serial haemoglobin levels are indicated for those patients with evidence of gastrointestinal bleeding.

Treat symptomatically.

**SECTION 5 Fire-fighting measures****Extinguishing media**

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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**Special protective equipment and precautions for fire-fighters**

<b>Fire Fighting</b>	<p>For amines:</p> <ul style="list-style-type: none"> <li>▸ For firefighting, cleaning up large spills, and other emergency operations, workers must wear a self-contained breathing apparatus with full face-piece, operated in a pressure-demand mode.</li> <li>▸ Airline and air purifying respirators should not be worn for firefighting or other emergency or upset conditions.</li> <li>▸ Respirators should be used in conjunction with a respiratory protection program, which would include suitable fit testing and medical evaluation of the user.</li> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ May be violently or explosively reactive.</li> <li>▸ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▸ Consider evacuation (or protect in place).</li> <li>▸ Fight fire from a safe distance, with adequate cover.</li> <li>▸ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▸ Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>▸ Avoid spraying water onto liquid pools.</li> <li>▸ <b>Do not approach containers suspected to be hot.</b></li> <li>▸ Cool fire exposed containers with water spray from a protected location.</li> <li>▸ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ Liquid and vapour are highly flammable.</li> <li>▸ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▸ Vapour may travel a considerable distance to source of ignition.</li> <li>▸ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▸ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) nitrogen oxides (NO<sub>x</sub>) other pyrolysis products typical of burning organic material.</p> <p><b>WARNING:</b> Long standing in contact with air and light may result in the formation of potentially explosive peroxides.</p>

**SECTION 6 Accidental release measures****Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> <li>▸ Remove all ignition sources.</li> <li>▸ Clean up all spills immediately.</li> <li>▸ Avoid breathing vapours and contact with skin and eyes.</li> </ul>
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## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

- ▶ Control personal contact with the substance, by using protective equipment.
- ▶ Contain and absorb small quantities with vermiculite or other absorbent material.
- ▶ Wipe up.
- ▶ Collect residues in a flammable waste container.

for amines:

- ▶ If possible (i.e., without risk of contact or exposure), stop the leak.
  - ▶ Contain the spilled material by diking, then neutralize.
  - ▶ Next, absorb the neutralized product with clay, sawdust, vermiculite, or other inert absorbent and shovel into containers.
  - ▶ Store the containers outdoors.
  - ▶ Brooms and mops should be disposed of, along with any remaining absorbent, in accordance with all applicable federal, state, and local regulations and requirements.
  - ▶ Decontamination of floors and other hard surfaces after the spilled material has been removed may be accomplished by using a 5% solution of acetic acid, followed by very hot water
  - ▶ Dispose of the material in full accordance with all federal, state, and local laws and regulations governing the disposal of chemical wastes.
  - ▶ Waste materials from an amine catalyst spill or leak may be "hazardous wastes" that are regulated under various laws.
- Slippery when spilt.

## Major Spills

Environmental hazard - contain spillage.

For amines:

- ▶ First remove all ignition sources from the spill area.
- ▶ Have firefighting equipment nearby, and have firefighting personnel fully trained in the proper use of the equipment and in the procedures used in fighting a chemical fire.
- ▶ Spills and leaks of polyurethane amine catalysts should be contained by diking, if necessary, and cleaned up only by properly trained and equipped personnel. All others should promptly leave the contaminated area and stay upwind.
- ▶ Protective equipment for cleanup crews should include appropriate respiratory protective devices and impervious clothing, footwear, and gloves.
- ▶ All work areas should be equipped with safety showers and eyewash fountains in good working order.
- ▶ Any material spilled or splashed onto the skin should be quickly washed off.
- ▶ Spills or releases may need to be reported to federal, state, and local authorities. This reporting contingency should be a part of a site's emergency response plan.
- ▶ Protective equipment should be used during emergency situations whenever there is a likelihood of exposure to liquid amines or to excessive concentrations of amine vapor. "Emergency" may be defined as any occurrence, such as, but not limited to, equipment failure, rupture of containers, or failure of control equipment that results in an uncontrolled release of amine liquid or vapor.
- ▶ Emergency protective equipment should include:
  - Self-contained breathing apparatus, with full face-piece, operated in positive pressure or pressure-demand mode.
  - Rubber gloves
  - Long-sleeve coveralls or impervious full body suit
  - Head protection, such as a hood, made of material(s) providing protection against amine catalysts
- ▶ Firefighting personnel and other on-site Emergency Responders should be fully trained in Chemical Emergency Procedures. However back-up from local authorities should be sought

Slippery when spilt.

- ▶ Clear area of personnel and move upwind.
- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ May be violently or explosively reactive.
- ▶ Wear breathing apparatus plus protective gloves.
- ▶ Prevent, by any means available, spillage from entering drains or water course.
- ▶ Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- ▶ Increase ventilation.
- ▶ Stop leak if safe to do so.
- ▶ Water spray or fog may be used to disperse /absorb vapour.
- ▶ Contain spill with sand, earth or vermiculite.
- ▶ Use only spark-free shovels and explosion proof equipment.
- ▶ Collect recoverable product into labelled containers for recycling.
- ▶ Absorb remaining product with sand, earth or vermiculite.
- ▶ Collect solid residues and seal in labelled drums for disposal.
- ▶ Wash area and prevent runoff into drains.
- ▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

#### Safe handling

Alkanolamines and iron may produce unstable complexes. Monoethanolamine (MEA) and iron form a trisethanolamino-iron complex. This material may spontaneously decompose at temperatures between 130 and 160 degrees C. and is suspected of causing a fire in a nearly empty storage tank containing a "heel" of MEA in contact with carbon steel coils. If steam coil heating is used, low pressure steam in stainless steel coils should be considered. Drum heating should also be reviewed and, where possible, temperatures should be maintained below 130 degrees C.

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ▶ **DO NOT USE brass or copper containers / stirrers**
- ▶ **DO NOT allow clothing wet with material to stay in contact with skin**

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## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example. Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.

- ▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.
- ▶ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date.
- ▶ Unopened containers received from the supplier should be safe to store for 18 months.
- ▶ Opened containers should not be stored for more than 12 months.
- ▶ Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- ▶ **DO NOT enter confined spaces until atmosphere has been checked.**
- ▶ Avoid smoking, naked lights, heat or ignition sources.
- ▶ When handling, **DO NOT eat, drink or smoke.**
- ▶ Vapour may ignite on pumping or pouring due to static electricity.
- ▶ **DO NOT use plastic buckets.**
- ▶ Earth and secure metal containers when dispensing or pouring product.
- ▶ Use spark-free tools when handling.
- ▶ Avoid contact with incompatible materials.
- ▶ Keep containers securely sealed.
- ▶ Avoid physical damage to containers.
- ▶ Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately.
- ▶ Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

## Other information

- ▶ Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources.
- ▶ **DO NOT store in pits, depression, basement or areas where vapours may be trapped.**
- ▶ Keep containers securely sealed.
- ▶ Store away from incompatible materials in a cool, dry well ventilated area.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- ▶ Tank storage: Tanks must be specifically designed for use with this product. Bulk storage tanks should be diked (bunded). Locate tanks away from heat and other sources of ignition. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions.
- ▶ Keep in a cool place. Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk. The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.
- ▶ For containers, or container linings use mild steel, stainless steel. Examples of suitable materials are: high density polyethylene (HDPE), polypropylene (PP), and Viton (FMK), which have been specifically tested for compatibility with this product.
- ▶ For container linings, use amine-adduct cured epoxy paint.
- ▶ For seals and gaskets use: graphite, PTFE, Viton A, Viton B.
- ▶ Unsuitable material: Some synthetic materials may be unsuitable for containers or container linings depending on the material specification and intended use. Examples of materials to avoid are: natural rubber (NR), nitrile rubber (NBR), ethylene propylene rubber (EPDM), polymethyl methacrylate (PMMA), polystyrene, polyvinyl chloride (PVC), polyisobutylene. However, some may be suitable for glove materials.
- ▶ Do not cut, drill, grind, weld or perform similar operations on or near containers. Containers, even those that have been emptied, can contain explosive vapours.

## Conditions for safe storage, including any incompatibilities

## Suitable container

- ▶ Packing as supplied by manufacturer.
- ▶ Plastic containers may only be used if approved for flammable liquid.
- ▶ Check that containers are clearly labelled and free from leaks.
- ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- ▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

## Storage incompatibility

- ▶ Violent reaction and fire may result when amine catalysts are exposed to, or mixed with, oxidizing agents such as perchlorates, nitrates, permanganates, chromates, nitric acid, halogens, peroxides, and some cleaning solutions containing acids.
- ▶ The large amount of heat generated by the reaction of the catalyst with the oxidizing agent may be sufficient to cause vigorous boiling, which can cause the hot material to splash or splatter.



## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

Isopropanol (syn: isopropyl alcohol, IPA): - Forms ketones and unstable peroxides on contact with air or oxygen; the presence of ketones, especially methyl ethyl ketone (MEK, 2-butanone), will accelerate the rate of peroxidation. - Reacts violently with strong oxidizers, powdered aluminum (exothermic), crotonaldehyde, diethyl aluminum bromide (ignition), dioxygenyl tetrafluoroborate (ignition/ambient temperature), chromium trioxide (ignition), potassium-tert-butoxide (ignition), nitroform (possible explosion), oleum (pressure increased in closed container), cobalt chloride, aluminum triisopropoxide, hydrogen plus palladium dust (ignition), oxygen gas, phosgene, phosgene plus iron salts (possible explosion), sodium dichromate plus sulfuric acid (exothermic/incandescence), triisobutyl aluminum. - Reacts with phosphorus trichloride forming hydrogen chloride gas. - Reacts, possibly violently, with alkaline earth and alkali metals, strong acids, strong caustics, acid anhydrides, halogens, aliphatic amines, aluminum isopropoxide, isocyanates, acetaldehyde, barium perchlorate (forms highly explosive perchloric ester compound), benzoyl peroxide, chromic acid, dialkylzincs, dichlorine oxide, ethylene oxide (possible explosion), hexamethylene diisocyanate (possible explosion), hydrogen peroxide (forms explosive compound), hypochlorous acid, isopropyl chlorocarbonate, lithium aluminum hydride, lithium tetrahydroaluminate, nitric acid, nitrogen dioxide, nitrogen tetraoxide (possible explosion), pentafluoroguanidine, perchloric acid (especially hot), permonosulfuric acid, phosphorus pentasulfide, tangerine oil, triethylaluminum, triisobutylaluminum, trinitromethane. - Attacks some plastics, rubber, and coatings. - Reacts with metallic aluminum at high temperature. - May generate electrostatic charges.

## Triethanolamine:

- is an organic base
- reacts violently with strong oxidisers, permanganates, peroxides, ammonium persulfate, bromine dioxide, sulfuric acid, nitric acid
- is incompatible with organic anhydrides, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam solution, epichlorohydrin, ethylene dichloride, isocyanates, ketones, glycols, mercury, nitrates, phenols, vinyl acetate
- decomposes exothermically with maleic anhydride
- increase the explosive sensitivity of nitromethane
- corrodes, aluminium, copper, its alloys, tin, zinc

## Alcohols

- ▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- ▶ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- ▶ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

## Diethanolamine:

- ▶ reacts vigorously with strong oxidisers
- ▶ reacts with aldehydes, ketones, acrylates, formates, oxalates, nitrites, non-oxidising mineral acids, strong acids, organic acids, organic anhydrides, isocyanates, vinyl acetate, acrylates, substituted allyls, alkylene oxides, epichlorohydrin,
- ▶ may undergo self-sustaining thermal decomposition at temperatures above 250 C
- ▶ attacks aluminium, copper, zinc and their alloys, and galvanised iron

## Monoethanolamine

- ▶ is a strong organic base
- ▶ reacts violently with strong oxidisers, strong acids (with spattering)
- ▶ is incompatible with acetic acid, acetic anhydride, acrolein, acrylates, acrylic acid, acrylonitrile, alcohols, aldehydes, alkali metals, alkylene oxides, substituted allyls, caprolactam solution, cellulose nitrate, chlorosulfonic acid, cresols, epichlorohydrin, glycols, halogenated hydrocarbons, isocyanates, ketones, mesityl oxide, oleum, organic anhydrides, phenols, beta-propiolactone, vinyl acetate
- ▶ forms explosive mixture with sodium perchlorate
- ▶ reacts with iron forming tris-ethanolamineiron
- ▶ may undergo a self-sustaining thermal decomposition when heated in excess of 250 degrees C
- ▶ attacks aluminium, copper, lead, tin, zinc, and their alloys
- ▶ attacks plastics, coatings an rubber

Secondary alcohols and some branched primary alcohols may produce potentially explosive peroxides after exposure to light and/ or heat.

- ▶ Avoid strong acids, bases.
- ▶ Avoid contact with copper, aluminium and their alloys.

## SECTION 8 Exposure controls / personal protection

## Control parameters

## Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	isopropanol	Isopropyl alcohol	400 ppm / 980 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	isopropanol	Isopropyl alcohol	400 ppm / 980 mg/m3	1225 mg/m3 / 500 ppm	Not Available	Not Available


## Emergency Limits



## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

Ingredient	TEEL-1	TEEL-2	TEEL-3
triethanolamine	15 mg/m3	240 mg/m3	1,500 mg/m3
isopropanol	400 ppm	2000* ppm	12000** ppm
Ingredient	Original IDLH		Revised IDLH
triethanolamine	Not Available		Not Available
isopropanol	Not Available		Not Available

## Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>	
	Type of Contaminant:	Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
Appropriate engineering controls	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
	Within each range the appropriate value depends on:	
	Lower end of the range	Upper end of the range
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
Appropriate engineering controls	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
	3: Intermittent, low production.	3: High production, heavy use
	4: Large hood or large air mass in motion	4: Small hood-local control only
	<p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <ul style="list-style-type: none"> <li>Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.</li> <li>Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.</li> <li>Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)</li> </ul>	
Individual protection measures, such as personal protective equipment		
Eye and face protection	<p>For amines:</p> <p><b>SPECIAL PRECAUTION:</b></p> <ul style="list-style-type: none"> <li>Because amines are alkaline materials that can cause rapid and severe tissue damage, wearing of contact lenses while working with amines is strongly discouraged. Wearing such lenses can prolong contact of the eye tissue with the amine, thereby causing more severe damage.</li> </ul>	

Continued...

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

- ▶ Appropriate eye protection should be worn whenever amines are handled or whenever there is any possibility of direct contact with liquid products, vapors, or aerosol mists.

**CAUTION:**

- ▶ Ordinary safety glasses or face-shields will not prevent eye irritation from high concentrations of vapour.
- ▶ In operations where positive-pressure, air-supplied breathing apparatus is not required, all persons handling liquid amine catalysts or other polyurethane components in open containers should wear chemical workers safety goggles.
- ▶ Eyewash fountains should be installed, and kept in good working order, wherever amines are used.
- ▶ Safety glasses with side shields.
- ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

**Skin protection**

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

**NOTE:**

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

For amines:

- ▶ Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.
- ▶ Application of a non-perfumed moisturiser is recommended
- ▶ Where there is a possibility of exposure to liquid amines skin protection should include: rubber gloves, (neoprene, nitrile, or butyl).
- ▶ DO NOT USE latex.

**Body protection**

See Other protection below

**Other protection**

- ▶ Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.
- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.

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## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

## Recommended material(s)

## GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index".**

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

Material	CPI
NEOPRENE	A
NITRILE	A
PVC	B
BUTYL	C
NAT+NEOPR+NITRILE	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Ansell Glove Selection

Glove — In order of recommendation
AlphaTec® Solvex® 37-185
AlphaTec® 58-008
AlphaTec® 58-530B
AlphaTec® 58-530W
AlphaTec® 79-700
AlphaTec® Solvex® 37-675
MICROFLEX® 63-864
MICROFLEX® Diamond Grip® MF-300
TouchNTuff® 83-500
AlphaTec 02-100

The suggested gloves for use should be confirmed with the glove supplier.

## Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	Air-line*	AK-2 P2	AK-PAPR-2 P2 ^
up to 20 x ES	-	AK-3 P2	-
20+ x ES	-	Air-line**	-

\* - Continuous-flow; \*\* - Continuous-flow or positive pressure demand

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Where engineering controls are not feasible and work practices do not reduce airborne amine concentrations below recommended exposure limits, appropriate respiratory protection should be used. In such cases, air-purifying respirators equipped with cartridges designed to protect against amines are recommended.

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## SECTION 9 Physical and chemical properties

## Information on basic physical and chemical properties

Appearance	Dark purple to dark blue highly flammable liquid with alcohol like odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	Not Available

Continued...

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	82.3	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	12 (CC)	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	HIGHLY FLAMMABLE.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	12	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	2	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	6.053 @25C	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Miscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	2.1	<b>VOC g/L</b>	Not Available
<b>Heat of Combustion (kJ/g)</b>	Not Available	<b>Ignition Distance (cm)</b>	Not Available
<b>Flame Height (cm)</b>	Not Available	<b>Flame Duration (s)</b>	Not Available
<b>Enclosed Space Ignition Time Equivalent (s/m3)</b>	Not Available	<b>Enclosed Space Ignition Deflagration Density (g/m3)</b>	Not Available
<b>Nanoform Solubility</b>	Not Available	<b>Nanoform Particle Characteristics</b>	Not Available
<b>Particle Size</b>	Not Available		

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

<b>a) Acute Toxicity</b>	Based on available data, the classification criteria are not met.
<b>b) Skin Irritation/Corrosion</b>	There is sufficient evidence to classify this material as skin corrosive or irritating.
<b>c) Serious Eye Damage/Irritation</b>	There is sufficient evidence to classify this material as eye damaging or irritating
<b>d) Respiratory or Skin sensitisation</b>	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
<b>e) Mutagenicity</b>	Based on available data, the classification criteria are not met.
<b>f) Carcinogenicity</b>	There is sufficient evidence to classify this material as carcinogenic
<b>g) Reproductivity</b>	Based on available data, the classification criteria are not met.
<b>h) STOT - Single Exposure</b>	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
<b>i) STOT - Repeated Exposure</b>	Based on available data, the classification criteria are not met.
<b>j) Aspiration Hazard</b>	Based on available data, the classification criteria are not met.
<b>Inhaled</b>	There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

Continued...

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow.</p> <p>Rats exposed to triethanolamine for six hours showed no abnormality.</p> <p>The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.</p>
<b>Ingestion</b>	<p>There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma.</p> <p>Ingestion of triethanolamine may cause gastro-intestinal irritation with bleeding, burning or painful sensations in the mouth, throat, chest and abdomen, vomiting and diarrhoea. Animal testing has also shown sluggishness, excessive tear secretion, hairs standing up, unsteady gait, and red/brown discharge on hair around the nose and genitals. Lethal dose in 70 kg man is 560gms. Swallowing 10 millilitres of isopropanol may cause serious injury; 100 millilitres may be fatal if not properly treated. The adult single lethal dose is approximately 250 millilitres. Isopropanol is twice as poisonous as ethanol, and the effects caused are similar, except that isopropanol does not cause an initial feeling of well-being. Swallowing may cause nausea, vomiting and diarrhea; vomiting and stomach inflammation is more prominent with isopropanol than with ethanol. Animals given near-lethal doses also showed inco-ordination, lethargy, inactivity and loss of consciousness.</p> <p>There is evidence that a slight tolerance to isopropanol may be acquired.</p> <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p>
<b>Skin Contact</b>	<p>There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs.</p> <p>The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin exposure to triethanolamine may cause slight irritation with itching, local redness, swelling and tissue destruction, sensitisation (in a small proportion of individuals), and reddened blisters. Exposure of animals to toxic levels of triethanolamine may cause sluggishness, unsteady gait, emaciation and discolouration of body organs.</p> <p>Isopropanol, also known as IPA, is a chemical that has low toxicity when it comes to immediate exposure. It can irritate the eyes and cause discomfort in high concentrations of its vapors. Prolonged exposure to these vapors can lead to depression of the central nervous system. Some people may experience irritation or sensitivity on their skin when using isopropanol. There have been cases where people have become intoxicated from using isopropanol as a treatment for fever, likely due to absorption through the skin and inhalation. Ingesting isopropanol intentionally can be very dangerous and can result in a coma-like state. However, most people recover if they receive medical attention promptly. Studies on animals have shown that repeated exposure to isopropanol can affect the kidneys.</p> <p>A reproductive study found that male mating index was decreased in rats exposed to isopropanol, but this may not have significant biological meaning. Isopropanol has been tested for its effects on development and has been found to only cause harm at high doses in rats, not in rabbits.</p> <p>Tests for genotoxicity (potential to damage DNA) have all come back negative. Studies on rodents inhaling isopropanol did show an increase in interstitial cell tumors in male rats, but this type of tumor is common in older rats and there is no evidence to suggest that isopropanol poses a cancer risk to humans.</p> <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p>
<b>Eye</b>	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Isopropanol vapour may cause mild eye irritation at 400 parts per million. Splashes may cause severe eye irritation, possible burns to the cornea and eye damage. Eye contact may cause tearing and blurring of vision.</p>
<b>Chronic</b>	<p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Prolonged or chronic exposure to alkanolamines may result in liver, kidney or nervous system injury. Repeated inhalation may aggravate asthma and lung disease involving inflammation or scarring.</p> <p>Results of animal testing with diethanolamine (DEA) and monoethanolamine (MEA) has shown a wide range of possible effects, including induction of tumours, developmental abnormalities and injury to the foetus and mother.</p> <p>Many amines greatly sensitise the skin and respiratory system, and certain individuals, especially those predisposed to asthma and other allergic responses, may show allergic reactions when chronically exposed to alkanolamines.</p> <p>Triethanolamine is reported to cause reversible kidney and liver damage but not cancer or foetal toxicity. However, its reaction with nitrites and nitrous acid may produce potent cancer causing agent - N-nitrosodiethanolamine.</p> <p>Long term, or repeated exposure of isopropanol may cause inco-ordination and tiredness.</p> <p>Repeated inhalation exposure to isopropanol may produce sleepiness, inco-ordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in adult animals. Isopropanol does not cause genetic damage.</p>

Continued...

There are inconclusive reports of human sensitisation from skin contacts with isopropanol. Chronic alcoholics are more tolerant of the whole-body effects of isopropanol.

Animal testing showed the chronic exposure did not produce reproductive effects.

NOTE: Commercial isopropanol does not contain "isopropyl oil", which caused an excess incidence of sinus and throat cancers in isopropanol production workers in the past. "Isopropyl oil" is no longer formed during production of isopropanol.

Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)	TOXICITY	IRRITATION
	Not Available	Not Available
triethanolamine	TOXICITY	IRRITATION
	dermal (rat) LD50: >16000 mg/kg <sup>[2]</sup>	Eye (Rodent - rabbit): 10mg - Mild
	Oral (Rabbit) LD50; 2200 mg/kg <sup>[2]</sup>	Eye (Rodent - rabbit): 20mg - Severe
		Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
		Skin (Human): 15mg/3D (intermittent) - Mild
		Skin (Rodent - mouse): 50% - Severe
		Skin (Rodent - rabbit): 560mg/24H - Mild
isopropanol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 12800 mg/kg <sup>[2]</sup>	Eye (Rodent - rabbit): 100mg - Severe
	Inhalation (Mouse) LC50: 53 mg/L4h <sup>[2]</sup>	Eye (Rodent - rabbit): 100mg/24H - Moderate
	Oral (Mouse) LD50; 3600 mg/kg <sup>[2]</sup>	Eye (Rodent - rabbit): 10mg - Moderate
		Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (Rodent - rabbit): 500mg - Mild
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

TRIETHANOLAMINE	<p>Lachrymation, diarrhoea, convulsions, urinary tract changes, changes in bladder weight, changes in testicular weight, changes in thymus weight, changes in liver weight, dermatitis after systemic exposure, kidney, ureter, bladder tumours recorded. Equivocal tumorigen by RTECS criteria. Dermal rabbit value quoted above is for occluded patch in male or female animals * Union Carbide</p> <p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> <p>Overexposure to most of these materials may cause adverse health effects.</p> <p>Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient.</p> <p>There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing.</p> <p>Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage. Repeated and/or prolonged exposure to some amines may result in liver disorders, jaundice and liver enlargement. Some amines have been shown to cause kidney, blood and central nervous system disorders in animal studies.</p> <p>While most polyurethane amine catalysts are not sensitizers, some certain individuals may also become sensitized to amines and my experience distress while breathing, including asthma-like attacks, whenever they are subsequently exposed to even very small amounts of vapours. Once sensitized, these individuals must avoid any further exposure to amines. Chronic overexposure may lead to permanent lung injury, including reduction in lung function, breathlessness, chronic inflammation of the bronchi, and immunologic lung disease.</p> <p>Products with higher vapour pressures may reach higher concentrations in the air, and this increases the likelihood of worker exposure.</p> <p>Inhalation hazards are increased when exposure to amine catalysts occurs in situations that produce aerosols, mists or heated vapours. Such situations include leaks in fitting or transfer lines. Medical conditions generally aggravated by inhalation exposure include asthma, bronchitis and emphysema.</p> <p>Skin contact: Skin contact with amine catalysts poses a number of concerns. Direct skin contact can cause moderate to severe irritation and injury, from simple redness and swelling to painful blistering, ulceration, and chemical burns. Repeated or prolonged</p>
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## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

exposure may also result in severe cumulative skin inflammation. Skin contact with some amines may result in allergic sensitization. Sensitized persons should avoid all contact with amine catalysts. Whole-body effects resulting from the absorption of the amines through skin exposure may include headaches, nausea, faintness, anxiety, decrease in blood pressure, reddening of the skin, hives, and facial swelling. These symptoms may be related to the pharmacological action of the amines, and they are usually temporary.

Eye contact: Amine catalysts are alkaline and their vapours are irritating to the eyes, even at low concentrations. Direct contact with liquid amine may cause severe irritation and tissue injury, and the "burning" may lead to blindness. Contact with solid products may result in mechanical irritation, pain and corneal injury.

Exposed persons may experience excessive tearing, burning, inflammation of the conjunctiva, and swelling of the cornea, which manifests as a blurred or foggy vision with a blue tint, and sometimes a halo phenomenon around lights. These symptoms are temporary and usually disappear when exposure ends. Some people may experience this effect even when exposed to concentrations that do not cause respiratory irritation.

Ingestion: Amine catalysts have moderate to severe toxicity if swallowed. Some amines can cause severe irritation, ulcers and burns of the mouth, throat, gullet and gastrointestinal tract. Material aspirated due to vomiting can damage the bronchial tubes and the lungs. Affected people may also experience pain in the chest or abdomen, nausea, bleeding of the throat and gastrointestinal tract, diarrhea, dizziness, drowsiness, thirst, collapse of circulation, coma and even death.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Studies done show that triethanolamine is of low toxicity following high dose exposure by swallowing, skin contact or inhalation. It has not been shown to cause cancer, genetic defects, reproductive or developmental toxicity.

A Cosmetic Ingredient Review (CIR) expert panel conducted a review of triethanolamine-containing personal care products

The panel was concerned with the levels of free diethanolamine that could be present as an impurity in TEA or TEA-containing ingredients. The panel stated that the amount of free diethanolamine available must be limited to the present practices of use and concentration of diethanolamine.

The Panel concluded that TEA and 31 related TEA-containing ingredients, are safe when formulated to be nonirritating and when the levels of free diethanolamine do not exceed the prescribed levels. These ingredients should not be used in cosmetic products in which N-nitroso compounds can be formed.

Dermal carcinogenicity studies performed by the NTP on TEA reported equivocal evidence of carcinogenic activity in male mice based on the occurrence of liver hemangiosarcoma, some evidence of carcinogenic activity in female mice based on increased incidences of hepatocellular adenoma, and equivocal evidence of carcinogenic activity in male rats based on a marginal increase in the incidence of renal tubule cell adenoma. It has been hypothesized that TEA may cause liver tumours in mice via a choline-depletion mode of action. Humans are much less sensitive to this deficiency, and these hepatic findings are considered to have little relevance to humans regarding the safety of the use of TEA in personal care products.

The panel was concerned that the potential exists for dermal irritation with the use of products formulated using TEA or TEA-related ingredients. The panel specified that products containing these ingredients must be formulated to be nonirritating.

Tertiary alkyl amines such as TEA do not react with N-nitrosating agents to directly form nitrosamines. However, tertiary amines can act as precursors in nitrosamine formation by undergoing nitrosative cleavage. The resultant secondary amine (ie, diethanolamine) can then be N-nitrosated to products that may be carcinogenic. Because of the potential for this process to occur, TEA and TEA-containing ingredients should not be used in cosmetic products in which N-nitroso compounds can be formed.

Safety Assessment of Triethanolamine and Triethanolamine-Containing Ingredients as Used in Cosmetics: International Journal of Toxicology (supplement 1) 59S-83S. 2013

<https://citeseerx.ist.psu.edu/viewdoc/download?doi=10.1.1.901.4174&rep=rep1&type=pdf>

**NOTE:** Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.

**ISOPROPANOL**

Isopropanol is irritating to the eyes, nose and throat but generally not to the skin. Prolonged high dose exposure may also produce depression of the central nervous system and drowsiness. Few have reported skin irritation. It can be absorbed from the skin or when inhaled. Intentional swallowing is common particularly among alcoholics or suicide victims and also leads to fainting, breathing difficulty, nausea, vomiting and headache. In the absence of unconsciousness, recovery usually occurred. Repeated doses may damage the kidneys. A decrease in the frequency of mating has been found in among animals, and newborns have been found to have a greater incidence of low birth weight. Tumours of the testes have been observed in the male rat.

**TRIETHANOLAMINE & ISOPROPANOL**

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

The substance is classified by IARC as Group 3:

**NOT** classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗



Mutagenicity	✗	Aspiration Hazard	✗
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Legend: ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
triethanolamine	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	565.2-658.3mg/l	4
	BCF	1008h	Fish	<0.4	7
	EC50	72h	Algae or other aquatic plants	>107<260mg/l	2
	NOEC(ECx)	Not Available	Fish	>1mg/l	2
	EC50	96h	Algae or other aquatic plants	169mg/l	1
	LC50	96h	Fish	11800mg/l	2
isopropanol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	>1000mg/l	1
	EC50(ECx)	24h	Algae or other aquatic plants	0.011mg/L	4
	EC50	48h	Crustacea	7550mg/l	4
	EC50	72h	Algae or other aquatic plants	>1000mg/l	1
	LC50	96h	Fish	>1400mg/L	4
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

For triethanolamine:

Koc: 3 Half-life (hr) air: 4Henry's atm m3 /mol: 3.38E-19BOD 5 if unstated: nil-0.17COD : 1.5ThOD : 2.04; 1.61 p/pThOD (measured) 1.52 mg/mg (Union Carbide)ThOD (calculated) 1.61 mg/mg (Union Carbide)BCF : <1Biodegradability: 96% DOC reduction (OECD Method 301E)BOD; Day 5: 8%, Day 10: 9%, Day 20: 66% Passes Sturm, AFNOR tests for biodegradability. Reaches more than 70% mineralisation in OECD test for inherent biodegradability (Zahn-Wellens test). Theoretical oxygen demand (ThOD) is calculated at 1.61 p/p.

Degradation is expected in the atmospheric environment within minutes to hours. Log octanol/ water partition coefficient (log Kow) is estimated using the Pomona-Medchem structural fragment to be -1.746. Potential for the mobility in soil is very high (Koc between 0 and 50). Henry's Law Constant (H) is estimated to be 3.38E-19 atm.m3/mol (25 C)Log soil organic carbon partition coefficient (log Koc) is estimated to be 0.48. When released into soil the material is expected to degrade without significant evaporation. A half-life of between 1 to 10 days is expected. Material has shown a potential to biodegrade. Attains >99% degradation in activated sludge in 24 hours. Attains >99% degradation in soil is 1-14 days. Bioconcentration potential is low (BCF less than 100 or log Kow less than 3). When released into water, the material is expected to degrade with a half-life of about 1 to 10 days. Because the material has a log octanol-water coefficient of less than 3 it is not expected to bioaccumulate. Release to air is expected to produce photolytic degradation resulting in hydroxyl radicals. The material is expected to be removed from the atmosphere by dry and wet deposition (half-life between 1 and 10 days).

Environmental Fate: Transport - Due to the high water solubility and low vapour pressure of triethanolamine, it is most likely to partition into water, from which volatilisation to the atmosphere is likely to be only a minor removal process. Bioaccumulation and adsorption onto soils/sediments is unlikely. Water - If released to water, triethanolamine should biodegrade. The half-life of this compound is expected to range from a few days to a few weeks depending on the degree of acclimation of the system. Bioconcentration in aquatic organisms, adsorption to suspended solids and sediments, and volatilization are not expected to be significant in water. Triethanolamine does not decompose or hydrolyze in contact with water and there is no abiotic degradation.

Biodegradation: Triethanolamine is readily biodegradable, possibly after a short acclimation period. The data indicate that triethanolamine is inherently biodegradable. Extensive removal due to biodegradation is to be expected in sewage treatment plants.

Ecotoxicity: Material is practically non-toxic to aquatic organisms on an acute basis (LC50 >100 mg/l in most sensitive species). Fish LC50 (96 h): fathead minnow (Pimephales promelas) 1800-11800 mg/l; fathead minnow 5600 mg/l (Union Carbide);bluegill (Leuciscus idus) 7930 mg/l; goldfish (Carassius auratus) 5000 mg/l. Daphnia magna LC50 (24 h): 1390 - 2038 mg/l; Daphnia magna LC50 (48 h): 947 mg/l (Union Carbide). Algae LC50 (48 h): 750 mg/l. Brine shrimp LC50: (Artemia salina) 5600 mg/l. Maximum acceptable toxicant concentration (MATC): 22 mg/l. Algal growth inhibition (Scenedesmus subspicatus) EC50: 470-750 mg/l. Inhibition of bacteria in effluent: 50% inhibition: >10000 mg/l. Inhibitory concentration (IC50) is OECD "Activated Sludge, Respiration Inhibition Test" (Guideline 209) is >1000 mg/l.

For Isopropanol (IPA):

log Kow: -0.16- 0.28;

Half-life (hr) air: 33-84;

Half-life (hr) H2O surface water: 130;

Henry's atm m3 /mol: 8.07E-06;

BOD 5: 1.19,60%;

COD: 1.61-2.30, 97%;

ThOD: 2.4;

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

BOD 20: >70%.

Environmental Fate: IPA is expected to partition primarily to the aquatic compartment (77.7%) with the remainder to the air (22.3%). Overall, IPA presents a low potential hazard to aquatic or terrestrial biota.

Aquatic Fate: IPA has been shown to biodegrade rapidly in aerobic, aqueous biodegradation tests and therefore, would not be expected to persist in aquatic habitats. IPA is expected to volatilize slowly from water. The calculated half-life for the volatilization from surface water (1 meter depth) is predicted to range from 4 days (from a river) to 31 days (from a lake). Hydrolysis is not considered a significant degradation process for IPA, however; aerobic biodegradation of IPA has been shown to occur rapidly under non-acclimated conditions. IPA is readily biodegradable in both freshwater and saltwater (72 to 78% biodegradation in 20 days).

Terrestrial Fate: Soil - IPA is also not expected to persist in surface soils due to rapid evaporation to the air. IPA will evaporate quickly from soil and is not expected to partition to the soil however; IPA has the potential to leach through the soil due to its low soil adsorption. Plants - Toxicity of IPA to plants is expected to be low.

Atmospheric Fate: IPA is subject to oxidation predominantly by hydroxy radical attack. The atmospheric half-life is expected to be 10 to 25 hours. Direct photolysis is not expected to be an important transformation process for the degradation of IPA.

Ecotoxicity: IPA has been shown to have a low order of acute aquatic toxicity and is not acutely toxic to fish and invertebrates. Chronic aquatic toxicity has also been shown to be of low concern and bioconcentration in aquatic organisms is not expected to occur.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethanolamine	LOW	LOW
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)

### Bioaccumulative potential

Ingredient	Bioaccumulation
triethanolamine	LOW (BCF = 3.9)
isopropanol	LOW (LogKOW = 0.05)

### Mobility in soil

Ingredient	Mobility
triethanolamine	LOW (Log KOC = 10)
isopropanol	HIGH (Log KOC = 1.06)

### Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

## SECTION 13 Disposal considerations

### Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>Containers may still present a chemical hazard/ danger when empty.</li> <li>Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>Recycle wherever possible.</li> <li>Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>Treat and neutralise at an approved treatment plant.</li> <li>Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> <li>Most polyurethane amine catalysts and their byproducts can be chemically or biologically degraded.</li> <li>Incineration is the preferred method of disposal; however, nitrogen oxide emission control may be required to meet current environmental regulations.</li> <li>Landfill disposal of amine-containing wastes is acceptable only where landfill sites are governmentally approved to receive this type of waste.</li> <li>A suitable industrial or municipal waste treatment system also can be used, depending upon the quality and quantity of waste to be treated, the treatment plant capability, and discharge water quality standards.</li> <li>Finally, all relevant local, state, and federal regulations and requirements governing the disposal of amine-containing wastes must be adhered to strictly.</li> </ul> <p>Drum Disposal</p> <ul style="list-style-type: none"> <li>While the many laws, regulations, and ordinances governing the disposal of empty containers are varied and complex, one principle is common to all: the responsibility for the proper disposal of empty containers lies with the waste generator.</li> <li>Moreover, the waste generator is also responsible for any injury to health or environment caused by improper disposal.</li> <li>It is imperative, therefore, that all persons responsible for the disposal of chemical wastes (including "empty" drums) be familiar with the requirements of the legislation governing such disposal.</li> </ul>
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Continued...

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:


- ▶ Reduction
- ▶ Reuse
- ▶ Recycling
- ▶ Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

## SECTION 14 Transport information

## Labels Required

	
Marine Pollutant	NO

Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

## Land transport (DOT)

14.1. UN number or ID number	1219				
14.2. UN proper shipping name	Isopropanol or Isopropyl alcohol				
14.3. Transport hazard class(es)	<table> <tr> <td>Class</td><td>3</td></tr> <tr> <td>Subsidiary Hazard</td><td>Not Applicable</td></tr> </table>	Class	3	Subsidiary Hazard	Not Applicable
Class	3				
Subsidiary Hazard	Not Applicable				
14.4. Packing group	II				
14.5. Environmental hazard	Not Applicable				
14.6. Special precautions for user	<table> <tr> <td>Hazard Label</td><td>3</td></tr> <tr> <td>Special provisions</td><td>IB2, T4, TP1</td></tr> </table>	Hazard Label	3	Special provisions	IB2, T4, TP1
Hazard Label	3				
Special provisions	IB2, T4, TP1				

## Air transport (ICAO-IATA / DGR)

14.1. UN number	1219														
14.2. UN proper shipping name	Isopropanol														
14.3. Transport hazard class(es)	<table> <tr> <td>ICAO/IATA Class</td><td>3</td></tr> <tr> <td>ICAO / IATA Subsidiary Hazard</td><td>Not Applicable</td></tr> <tr> <td>ERG Code</td><td>3L</td></tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subsidiary Hazard	Not Applicable	ERG Code	3L								
ICAO/IATA Class	3														
ICAO / IATA Subsidiary Hazard	Not Applicable														
ERG Code	3L														
14.4. Packing group	II														
14.5. Environmental hazard	Not Applicable														
14.6. Special precautions for user	<table> <tr> <td>Special provisions</td><td>A180</td></tr> <tr> <td>Cargo Only Packing Instructions</td><td>364</td></tr> <tr> <td>Cargo Only Maximum Qty / Pack</td><td>60 L</td></tr> <tr> <td>Passenger and Cargo Packing Instructions</td><td>353</td></tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td><td>5 L</td></tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td><td>Y341</td></tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td><td>1 L</td></tr> </table>	Special provisions	A180	Cargo Only Packing Instructions	364	Cargo Only Maximum Qty / Pack	60 L	Passenger and Cargo Packing Instructions	353	Passenger and Cargo Maximum Qty / Pack	5 L	Passenger and Cargo Limited Quantity Packing Instructions	Y341	Passenger and Cargo Limited Maximum Qty / Pack	1 L
Special provisions	A180														
Cargo Only Packing Instructions	364														
Cargo Only Maximum Qty / Pack	60 L														
Passenger and Cargo Packing Instructions	353														
Passenger and Cargo Maximum Qty / Pack	5 L														
Passenger and Cargo Limited Quantity Packing Instructions	Y341														
Passenger and Cargo Limited Maximum Qty / Pack	1 L														

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1219		
14.2. UN proper shipping name	ISOPROPANOL		
14.3. Transport hazard class(es)	IMDG Class	3	
	IMDG Subsidiary Hazard	Not Applicable	
14.4. Packing group	II		
14.5 Environmental hazard	Not Applicable		
14.6. Special precautions for user	EMS Number	F-E , S-D	
	Special provisions	Not Applicable	
	Limited Quantities	1 L	

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
triethanolamine	Not Available
isopropanol	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
triethanolamine	Not Available
isopropanol	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

triethanolamine is found on the following regulatory lists

- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
- US - Massachusetts - Right To Know Listed Chemicals
- US - New Jersey Right to Know Hazardous Substances
- US - Pennsylvania - Hazardous Substance List
- US Department of Homeland Security (DHS) - Chemical Facility Anti-Terrorism Standards (CFATS) - Chemicals of Interest
- US DOE Temporary Emergency Exposure Limits (TEELs)
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

isopropanol is found on the following regulatory lists

- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
- US - Massachusetts - Right To Know Listed Chemicals
- US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Flammables
- US - New Jersey Right to Know Hazardous Substances
- US - Pennsylvania - Hazardous Substance List
- US DOE Temporary Emergency Exposure Limits (TEELs)
- US EPCRA Section 313 Chemical List
- US New York City Community Right-to-Know: List of Hazardous Substances
- US NIOSH Recommended Exposure Limits (RELs)
- US OSHA Permissible Exposure Limits (PELs) Table Z-1
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
- US TSCA Section 4/12 (b) - Sunset Dates/Status

Additional Regulatory Information

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories	
Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)		
This product contains the following EPCRA section 313 chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986 (40 CFR 372):		
CAS No	%[weight]	Name
67-63-0	10-30	isopropanol
This information must be included in all SDSs that are copied and distributed for this material.		

Additional Federal Regulatory Information

Not Applicable

State Regulations

US. California Proposition 65

None Reported

Additional State Regulatory Information

Not Applicable

National Inventory Status	
National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (triethanolamine; isopropanol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes

## Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)

National Inventory	Status
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
<b>Legend:</b>	<p>Yes = All CAS declared ingredients are on the inventory</p> <p>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</p>

## SECTION 16 Other information

Revision Date	04/04/2025
Initial Date	04/20/2020

## SDS Version Summary

Version	Date of Update	Sections Updated
2.1	04/23/2020	Toxicological information - Acute Health (inhaled), Toxicological information - Chronic Health, Hazards identification - Classification, Firefighting measures - Fire Fighter (extinguishing media), Firefighting measures - Fire Fighter (fire incompatibility), Stability and reactivity - Instability Condition, Handling and storage - Storage (storage incompatibility), Transport Information, Name
3.1	04/03/2025	Expiration. Review and Update

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

## Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code
- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers

Continued...

**Taylor R-0011L Calcium Indicator (Taylor Technologies Calcium Indicator Liquid)**

- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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